

財團法人全國認證基金會 **Taiwan Accreditation Foundation**

Certification Accreditation

(Certificate No : L3917-220221)

This is to certify that

HI-FIVE PRODUCTS DEVELOPING CO., LTD. Hi-Five Quality Calibration Laboratory

No.236, Section 4, Yatan District, Daya District, Taichung, Taiwan 42854

is accredited in respect of laboratory

Accreditation Criteria	:	ISO/IEC 17025:2017 ; CNS 17025:2018
Accreditation Number	:	3917
Originally Accredited	:	February 21, 2022
Effective Period	:	February 21, 2022 to February 20, 2025
Accredited Scope	:	Calibration Field, see described in the Appendix

Ching-Chang Lien

Ching-Chang Lien President, Taiwan Accreditation Foundation February 21, 2022



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The Appendix forms an integral part of this Certificate, which shall be invalid when use without the Appendix

Accreditation Number : 3917 Laboratory Head : MY, Hsiu-Ying

calibration items	working standard	calibration method	measurand level or range				measurement conditions /independent variable	smallest uncertainty	
	brand/model	document name/no.	minimum value	units	maximum value	units	explanation	value	units
KC4001	NORBAR/50675.	Digital Torqkey Machine	20	N m	<40	N m	CW	1.0	%
	Standard Operation Procedure	40	N m	<80	N m	CW	0.6	%	
		/L-W-01	80	N m	<160	N m	CW	0.5	%
			160	N m	<240	N m	CW	0.5	%
			240	N m	<320	N m	CW	0.4	%
			320	N m	400	N m	CW	0.4	%
			20	N m	<40	N m	CCW	1.4	%
			40	N m	<80	N m	CCW	0.8	%
			80	N m	<160	N m	CCW	0.6	%
			160	N m	<240	N m	CCW	0.5	%
			240	N m	<320	N m	CCW	0.4	%
			320	N m	400	N m	CCW	0.4	%



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calibration items	working standard		measurand level or range				measurement conditions /independent variable	smallest uncertainty	
	brand/model		minimum value	units	maximum value	units	explanation	value	units
KC4001		Digital Torqkey Machine	10	N m	<15	N m	CW	1.6	%
Torque Wrench (Indicating type, Setting type)	Standard Operation Procedure	15	N m	<30	N m	CW	1.2	%	
		/L-W-01	30	N m	<60	N m	CW	0.8	%
			60	N m	<90	N m	CW	0.7	%
			90	N m	<120	N m	CW	0.6	%
			120	N m	150	N m	CW	0.6	%
			10	N m	<15	N m	CCW	1.8	%
			15	N m	<30	N m	CCW	1.2	%
			30	N m	<60	N m	CCW	0.8	%
		60	N m	<90	N m	CCW	0.7	%	
		90	N m	<120	N m	CCW	0.6	%	
			120	N m	150	Nm	CCW	0.6	%

Note: Smallest uncertainty represents an expanded uncertainty using a coverage factor approximately 95 % level of confidence.

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